



ATTENTION

For the cold peeling transfer paper, please wait for 10~15 seconds and then peel away the paper. As for the hot peeling paper, please peel away the paper at once after printing. (It is better to peel away the paper in a diagonal line.)

Successful printing requires appropriate time, temperature as well as pressure. Therefore, it is better to have a try first.

PROBLEMS AND SOLUTIONS

- 1.The machine does not work when the power switch is on.**
The power connector is loose or the fuse has blown.
- 2.The pressure knob is hard to adjust.**
Put a lubricant on the screw connection.
- 3.The heat platen does not work.**
There is something wrong with the controller, the solid relay or the heating element.
- 4.It is hard to lift the heat platen.**
Counterclockwise adjust the pressure knob.
- 5.The alarm does not sound.**
There is something wrong with the controller or the time switch is broken.



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JTrans[®] Mate SWINGER PRESS (MANUAL)



Product Information



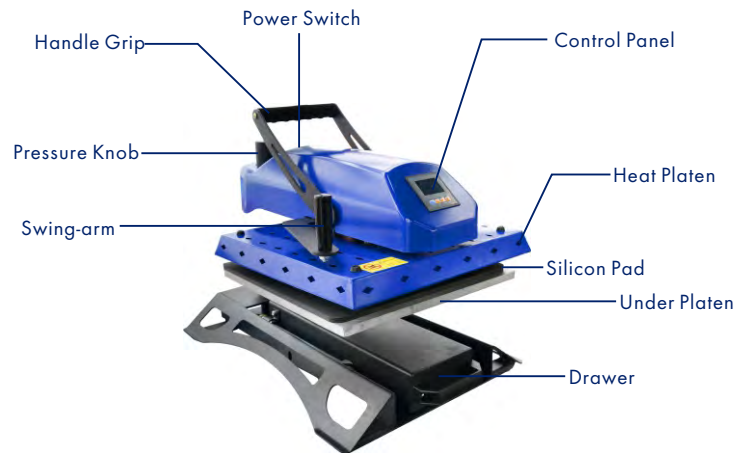
Item Name: Mate Swinger Press
Item No.: MATE-Y38/MATE-Y45/MATE-Y46
Heat Platen: 38*38cm/40*50cm/40*60cm

Description:

- Design: Swinger & drawer type
- Voltage: 220V/110V
- Power: 1400W/1700W
- Time Range: 0~999 seconds
- Temp Range: 0-245°C (473°F)
- Heat Platen: 38*38cm/40*50cm/40*60cm
- Package Size: 76*52*58cm
- G.W.: 50kg/53kg/77kg

This machine could transfer photos and words on cotton, fiber, metal, ceramics, glass, etc. It is suitable for producing gifts, advertisements, etc.

NOTE: This machine is not suitable for minors to use or food processing.



Instructions

1. Press the power button to turn on the press. When the indicator light works, you can set your desired temp. and time.
2. After setting, the machine will heat up (200°C about 15 minutes).
3. Lift up the handle, place the printing materials on the work table, and try for a right pressure.
4. When the machine reaches the set temp., place the printing materials on the work table and pull down the handle. When the set time is up, lift up the handle and take out the printing materials.

Operation Manual

LCD CONTROLLER



1. Press the power button to turn on the press.

TEMP. SETTING WINDOW



2. Press "SET" and "▲"/"▼" to set the temp.

TIME SETTING WINDOW



3. Press "SET" and "▲"/"▼" to set the time.

WORKING WINDOW



4. Press "SET" to finish the setting, lift up the heat platen, place the clothes on the work table and press it.



5. Lift up the heat platen after the alarm sounds, take out the clothes and peel away the transfer paper.



6. Long press "RESET" to clear the counter.

Reference Data

Inkjet Transfer Paper	Light: 185°C/365°F, 15 sec. Dark: 165°C/330°F, 25 sec.
Laser Transfer Paper	Light: 180°C/355°F, 15 sec. Dark: 160°C/320°F, 25sec.
Sublimation Paper	200°C/390°F, 25sec.
Transfer Vinyl	150°C/300°F, 15 sec. + 5 sec. re-press