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**MULTI-FUNCTION  
3D SUBLIMATION  
PRESS**



## Product Information

**Designed for all sublimatable items, either flat, vertical, or 3 dimensional**

**Item Name:** Multi-function 3D Sublimation Press

**Item No.:** SZM3D

**Rated Voltage:** 220/110 V

**Material:** Aluminum and Iron

**Packing:** Individual packing

**Weight:** 23KG

**Worktable size:** 300x400mm

**Color:** Black



## Advantage

1. Excellent sublimation/More efficient/Powerful 3D printing
2. Far infrared radiation coat for a higher and even heating printing
3. Streamline design, simple operation and compact
4. Hierarchical design brings more flexible printing choice.
5. Large space to print 12 mugs at one time.
6. Smart intelligent without manual control
7. Automatic countdown, air extraction, suction and power-on/off

## Packing details

A piece of power line inside

Packing list inside

1	Multi-function 3D Sublimation Press	1 set
2	1.5m Power Line	1 piece
3	Heat Resistant Vacuum Extracting Mat	1 piece
4	11oz Mug Clamp	2 pieces
5	15oz Mug Clamp	1 piece

Warning: Strictly follow the instruction to avoid injury.

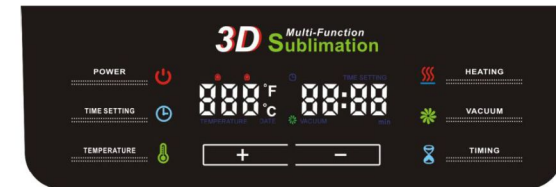
## 1 Unpacking

Components may vary by regions.

Remove the packing bulbs carefully. Warning

1. The machine shall be applied with the rated power.
2. Keep the machine in well ventilated condition and away from explosives.
3. Keep the machine stably and horizontally.
4. Keep the machine dry all the way in stock, transport and operation.

## 2 Control Panel



Set the date and time with the Time Setting button and (+/-) when in standby state which rated 10 w.



When in standby, set time by pressing Time Setting button together with (+/-).



°C/F Conversion can be realized by pressing "+" and "-" at the same time.



When in standby state. Press the Temperature button with (+/-) to set temperature when in running state.



Press once to turn on the upper heating pipes; press twice to turn on all heating pipes, upper and lower; press three times, to shut all heating pipes.



Press once and turn on the vacuum pump and electric magnet, and the machine is under auto-running with the turn-on or turn-off of the vacuum pump.



Press once shortly to begin or end countdown. Press for 3 seconds to reset. Do not press the button during operation.

### 3 Clean the Air Filter

Clean the bottle

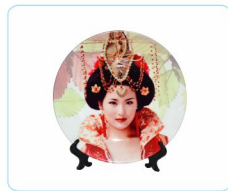
### 4 Transfer Tips

- 1.) If the transfer paper turns yellow after printing or texts on the picture seems faint, please Lower the temperature and shorten the heating time.
- 2.) The temperature and time have to be changed accordingly due to different paper, products, machines and weather conditions.

### 5 Parameter Settings



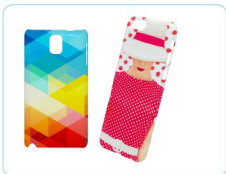
Ceramic Mugs  
195°C  
9 Minutes 1pcs  
14 Minutes 12pcs



Ceramic Plates  
195°C  
6 Minutes 1pcs  
7 Minutes 2pcs



Photo Slates  
195°C  
8 Minutes 1pcs  
9 Minutes 2pcs



3D Phone Cover  
195°C  
9 Minutes 1pcs  
(without preheat)  
145°C  
3 Minutes 1pcs  
(with preheated)



3D iPad Mini Cover  
195°C  
10 Minutes 1pcs  
(without preheat)  
145°C  
4 Minutes 1pcs  
(with preheated)



Shot Glasses  
195°C  
7 Minutes 1pcs



Warning: Put on thermal gloves to prevent injury.

## Frequently Asked Questions

Q: The printing turns to be unclear.

- A: 1) Check the vacuum gauge if the vacuum pressure reaches 600/ mmhg. If the pressure fails to reach the value, leakage can be assured. Check the vacuum extracting strip to see if it's well sealed.
- 2) Check connectors of the pipe if there are some looseness or leakage.

Q: What if automatic operation failed, including air extraction, suction and countdown?

- A: Adjust the distance between the vacuum extracting plate and the switch. Normally, the distance shall be at 3mm, magnet strength will be weak if the distance is too far.

Q: What if abnormal sound occurs and the machine fails to run normally?

- A: 1) Open the cover of the rear power box and check if any wind-up on the vacuum fan. If there is, unwire it.
- 2) Check if any water in the air filter. Water shall be poured out and the filter core shall be replaced periodically.

## Frequently Asked Questions

Q: The machine fails to heat and rise temperature.

- A: 1) Check if the heating switch has been turned on and the indicators on the display are glistening. If not, turn on the switch.

Q: A big gap is found between the set and real temperature.

- 1) Overheating within 30 °C is acceptable when the metal heating pipes work;
- 2) Check if the cooling fan beneath the circuit board works normally. If any damage, replace the fan.
- 3) The machine is designed with double circuit for temperature control, keeping the inner oven temperature below 210°C, or the machine will cease heating.

